

# Dasar Pengolahan Pangan Hasil Ternak

**Dr. Widodo Hadisaputro, M.Sc**



# Kandungan nutrisi susu (g/100g) (Wong et al., 1988)

	<b>Cow</b>	<b>Dairy Sheep</b>	<b>Water Buffalo</b>	<b>Goat</b>
<b>Fat</b>	3.9	7.2	7.4	4.5
<b>Total Protein</b>	3.3	4.6	3.8	3.2
<b>Casein</b>	2.6	3.9	3.2	2.6
<b>Whey</b>	0.7	0.7	0.6	0.6
<b>Lactose</b>	4.6	4.8	4.8	4.3
<b>Ash</b>	0.7	0.9	0.8	0.8
<b>Total solids</b>	12.5	17.5	16.83	12.8

# Microorganisms are very small



YOGHURT

World population is  
**5.5 BILLION**  
i.e. 5 500 000 000

1 cup  
of yoghurt contains  
**22 X** this number!  
i.e. **120 000 000 000**  
separate living  
organisms.

# Microorganisms classified by their significance

- ◆ **Pathogenic organisms**
- ◆ **Spoilage organisms**
- ◆ **Useful organisms**

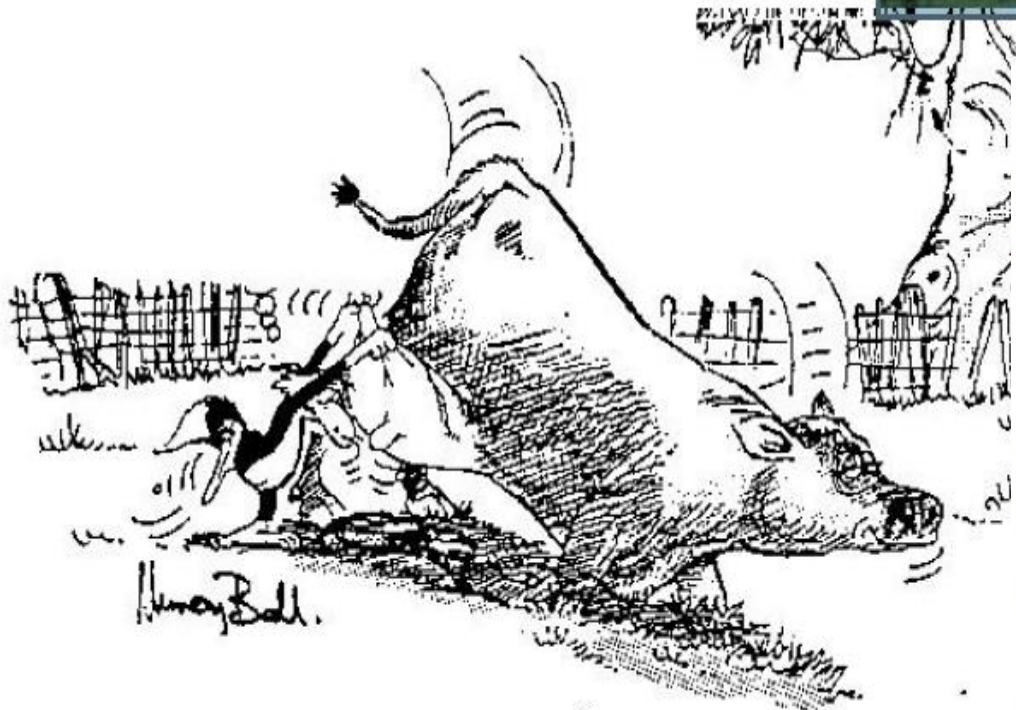
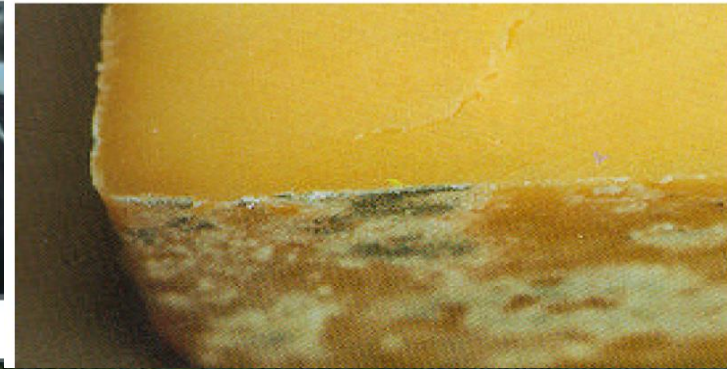
# Spoilage microorganisms

- **Bacteria**
- **Yeasts**
- **Moulds**



# Kerusakan Susu Segar dan Olahannya

**Sources of Food  
Contamination e.g RAW MILK**



# Sumber Kontaminasi Susu Segar

## **Contamination from diseased udder**

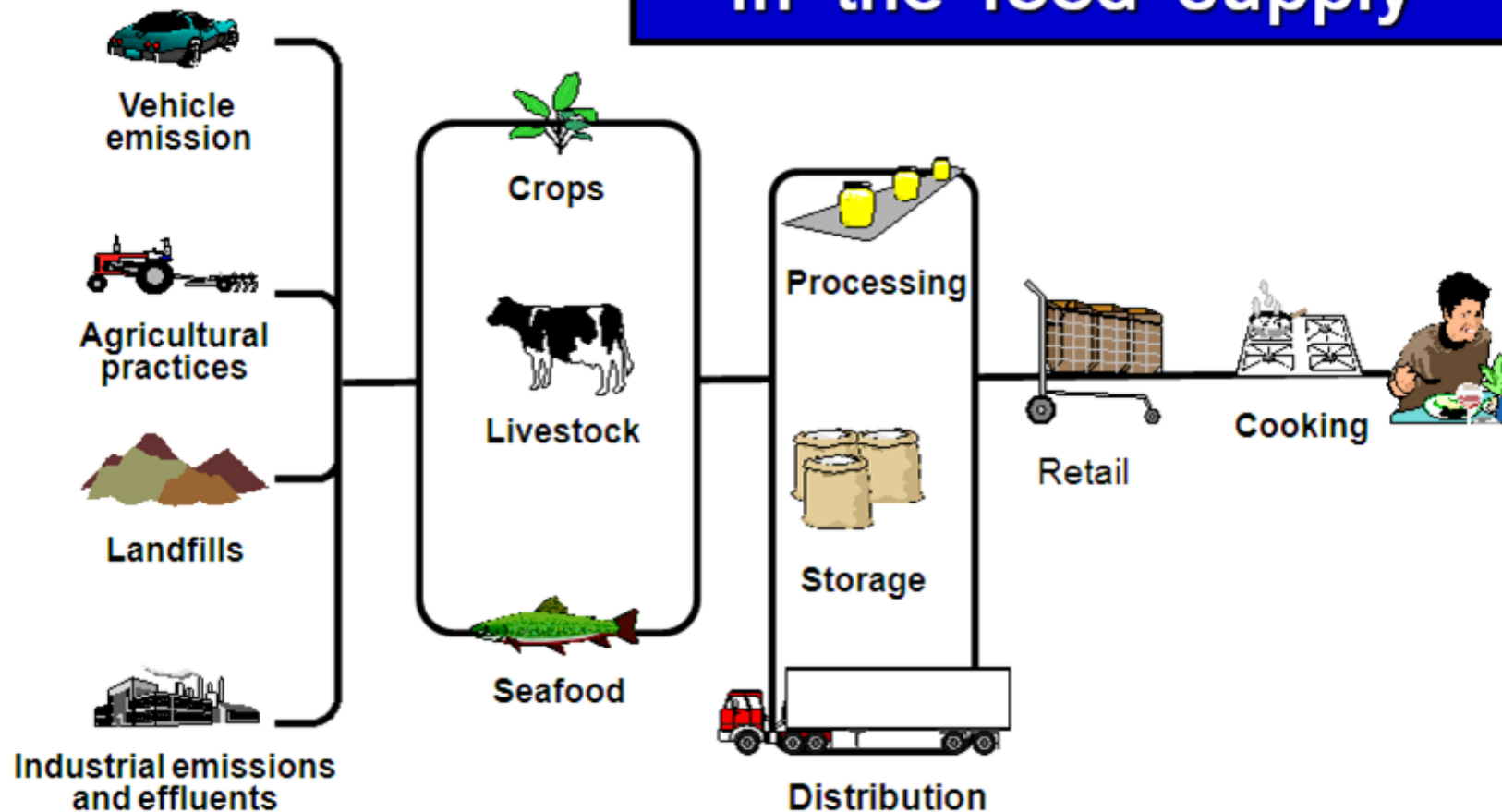
- *Brucella abortus*
- *Mycobacterium bovis*
- *Pyogenic streptococci*
- *Corynebacterium diphtheriae*
- *Bacillus anthracis*
- *Listeria monocytogenes*
- *Staphylococcus aureus*
- *Escherichia coli*
- *rickettsia Coxiella burnetii*

## **Contamination from equipment**

- unsterile milking utensils  
major source of bacteria in milk
- 80-90% of all high counts traced back to this source.
- Streptococci
- Enterobacteria
- Psychrotrophs
- *Bacillus* spp.
- Thermophilic



# Where hazards arise in the food supply





# Dangerous microorganisms

## *Foodborne diseases*

- ◆ **Bacteria**
- ◆ **Moulds**
- ◆ **Viruses**
- ◆ **Parasites**

# Major viruses causing foodborne disease

- ◆ **Hepatitis A and E viruses**
- ◆ **Small round structured viruses  
(e.g. Norwalk agent)**
- ◆ **Rotavirus**
- ◆ **Polio virus**

# Some toxigenic moulds causing foodborne disease

- *Aspergillus* spp.
- *Fusarium* spp.
- *Penicillium* spp.

( *Main sources - fruits, nuts and grains* )

# Major parasites causing foodborne disease

- ◆ *Anisakis*
- ◆ *Ascaris*
- ◆ *Clonorchis sinensis*
- ◆ *Cryptosporidium*
- ◆ *Cyclospora*  
*cayetanensis*
- ◆ *Diphyllobothrium*
- ◆ *Echinococcus*
- ◆ *Entamoeba histolytica*
- ◆ *Fasciola hepatica*
- ◆ *Giardia*
- ◆ *Opisthorchis felinus*
- ◆ *Opisthorchis*  
*viverrini*
- ◆ *Sarcosporidium*
- ◆ *Taenia*
- ◆ *Toxoplasma*
- ◆ *Trichinella*

## *Food borne disease*

- any disease caused or transmitted by food



## Food borne Intoxication

- ingestion of a pre-formed toxin

## Food borne Infection

- ingestion of live organisms which subsequently invade the host



# **MICROBIAL "FOOD POISONING"**

**Two major types**



## **1. Foodborne intoxications.**

**The microorganisms makes a toxin in the food, and then the toxin is consumed.**

## **2. Foodborne infections.**

**The causative microorganisms are ingested and then grow within the body and cause damage.**

## *Foodborne intoxications*



- viable cells may not be present
- quicker onset time (if preformed toxin)
- often short duration (unless toxin produced in body)
- no fever (usually)

# What is a toxin ?

**A poison found in some animals and plants and microorganisms**

**Botulinum toxin is formed when  
*C. botulinum* grows - it is a PROTEIN**

***Approximately 500g is enough to kill  
the human race !***

# *Toxins*



- **exotoxin = extracellular protein toxin**
- **endotoxin = lipid A portion of Gram-negative outer membrane.**
- **enterotoxin = toxin that acts on gastrointestinal tract, producing typical food poisoning symptoms**



## *Foodborne infections*



- viable cells consumed
- relatively long onset time for symptoms
- relatively long duration
- fever a common symptom (body's response)



# *Salmonella*



- ▶ Penyebab utama penyakit terbawa pangan
- ▶ Identifikasi berbasis serologi ada 2400 serovars
- ▶ *S. enteritica* ada 7 subspecies dengan subspecies I penyebab utama penyakit (*Enteritidis*, *Typhimurium*, *Choleraesuis*, *Dublin*, *Gallinarum*, *Pullonarum*)

# ***Salmonella***

***2200 different serotypes***

**200 of which cause foodborne disease in Europe in any one year**

**70% cases caused by *S. enteritidis* and *S. typhimurium***

**Serotypes split into subtypes called *phage-types* (PT)**

## ***Salmonella***

**Gram negative motile rods,  
facultative anaerobe,**

**2400 serotypes**

**e.g S. typhimurium; enteriditis, typhi**

**Infective dose: 1 -  $10^6$  type host/Salmonella**

**Sources:** widespread occurrence intestinal tract of animals (poultry, cattle, swine, insects, pests)

**polluted water**

**soil**



# Raw food materials likely to be contaminated by *Salmonella*

- ◆ Poultry
- ◆ Meat
- ◆ Milk
- ◆ Eggs
- ◆ Vegetables
- ◆ Shellfish
- ◆ Spices and herbs
- ◆ Untreated water

# *Shigella*

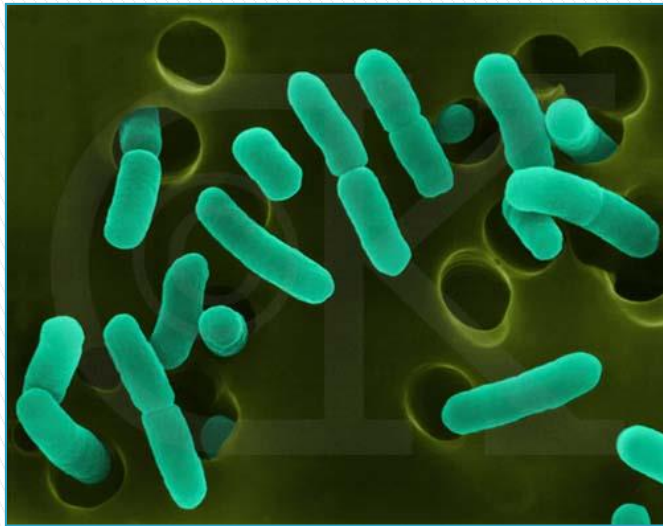
- ▶ *S. flexneri*,  
*S. boydii*,  
*S. sonnei*,  
*S. dysenteriae*
  - bacillary dysentery
  - shigellosis
    - bloody feces
    - intestinal pain
- ▶ *Shigellosis*
  - Within 2–3 days
  - Epithelial cell damage
  - Man only “reservoir”
  - Mostly observed on young children
  - Transmitted by adult food handlers (unwashed hands, etc)



# *Escherichia coli*

## ▶ *E. coli* and *Shigella*

1. Genetically indistinguishable
2. Many similarities in diseases



1. Enteropathogenic *E. coli* (EPEC)
1. Enterotoxigenic *E. coli* (ETEC)
1. Enteroinvasive *E. coli* (EIEC)
1. Enterohemorrhagic *E. coli* (EHEC)

**Enterobacteriaceae**

**Shigella**

**Salmonella**

**Escherichia**

**Vibrionaceae**

**S.cholerae suis**

**S. enteritidis**

**S. typhimurium**

**S. paratyphi A. B. C.**

**S. typhi**



**Paratyphoid fever**

**Typhoid fever**

**Septicaemia**

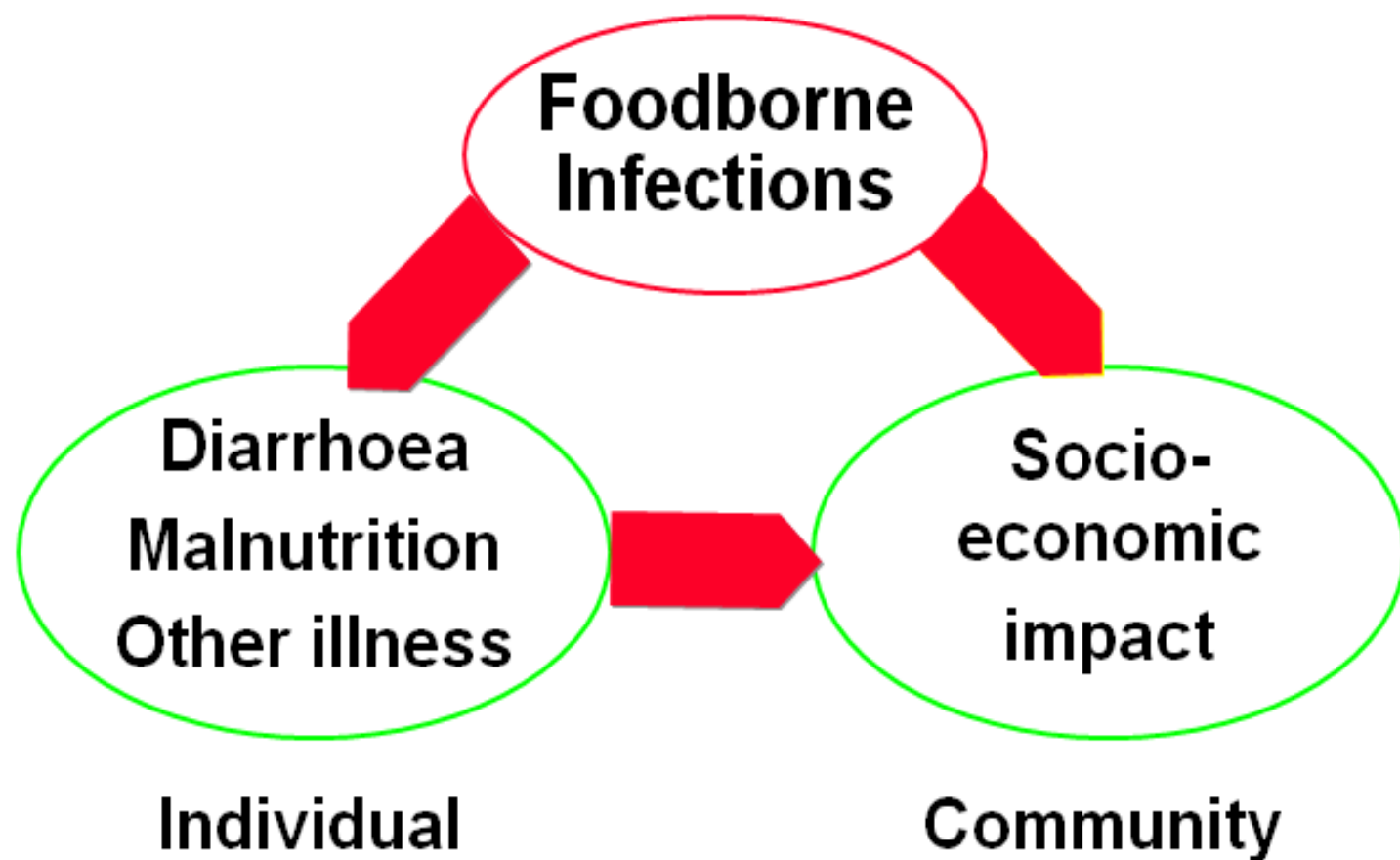
**Gastroenteritis**

**Enteric fever**

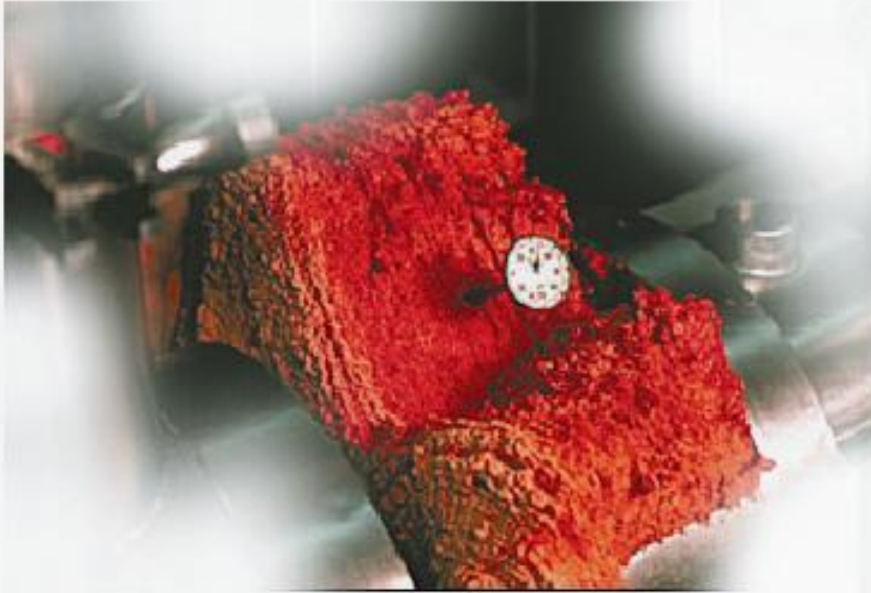
# Mycotoxins

<b><i>Mycotoxin</i></b>	<b><i>Source</i></b>	<b><i>Associated Food</i></b>
<b>Aflatoxins</b>	<b><i>Aspergillus flavus</i> and <i>A. parasiticus</i></b>	<b>Corn, peanuts, tree nuts, milk</b>
<b>Trichothecenes</b>	<b>Mainly <i>Fusarium</i></b>	<b>Cereals and other foods</b>
<b>Ochratoxin A</b>	<b><i>Penicillium verrucosum</i> <i>A. ochraceus</i></b>	<b>Wheat, barley, corn</b>
<b>Ergot alkaloids</b>	<b><i>Claviceps purpurea</i></b>	<b>Rye, barley, wheat</b>
<b>Fumonisin</b>	<b><i>Fusarium moniliforme</i></b>	<b>Corn</b>
<b>Patulin</b>	<b><i>P. expansum</i></b>	<b>Apples, pears</b>
<b>Zearalenone</b>	<b><i>Fusarium</i> spp.</b>	<b>Cereals, oil, starch</b>

# Consequences of foodborne infections



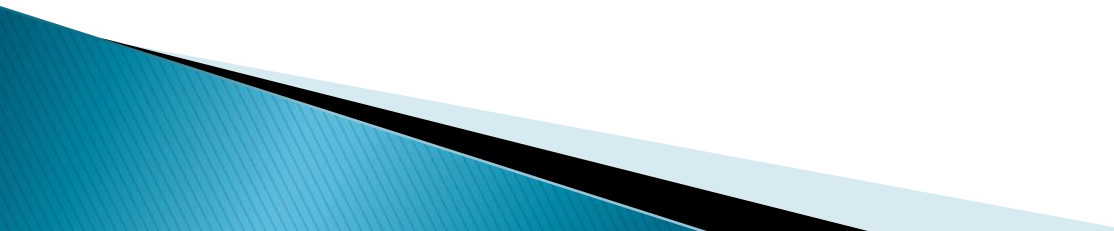
# To Put Things in Perspective



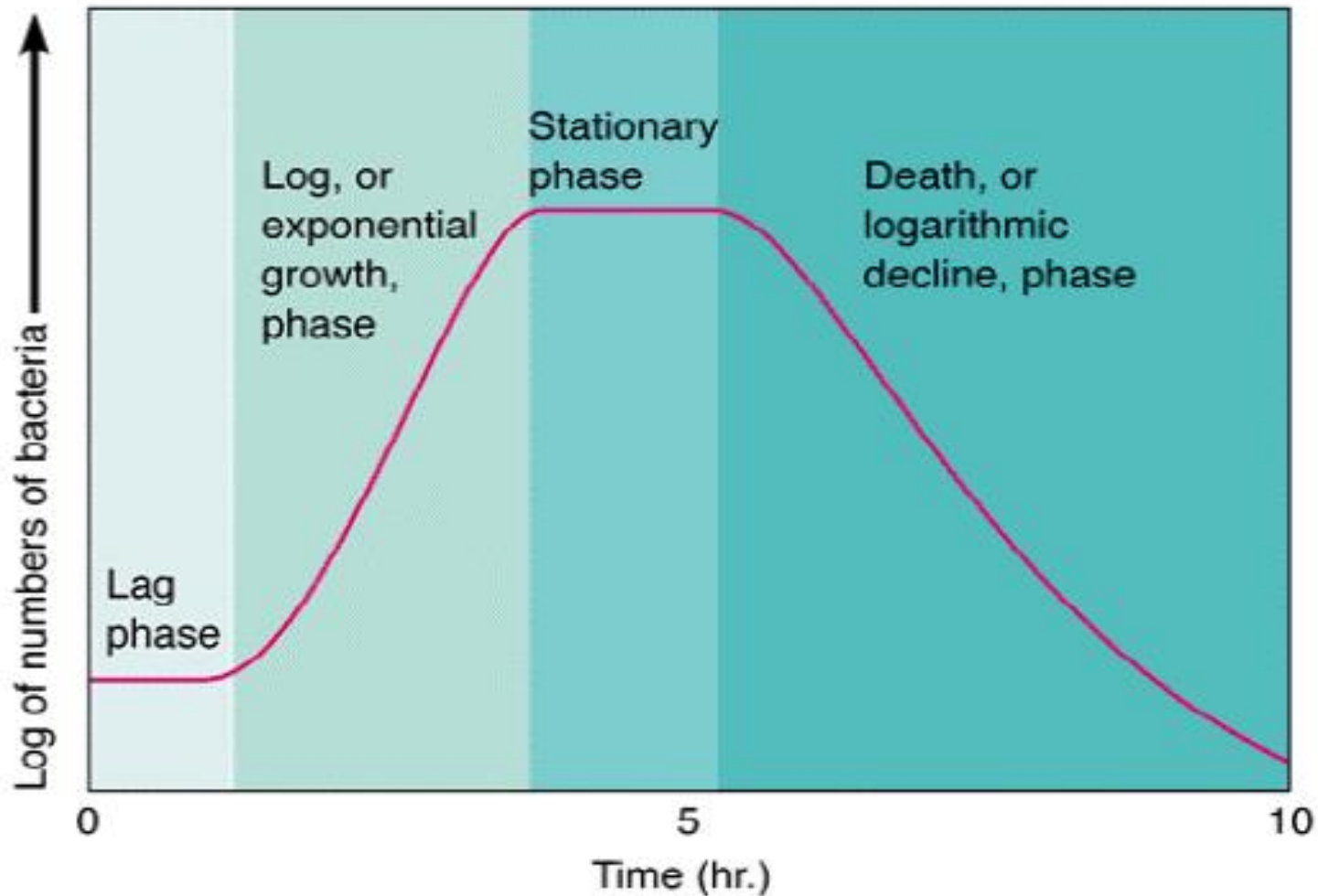
- ▶ Microbial pathogens in food cause an estimated 76 million cases of human illness annually in the United States
- ▶ 325,000 hospitalized
- ▶ 5,000 deaths



# Penanganan Bahan Pangan

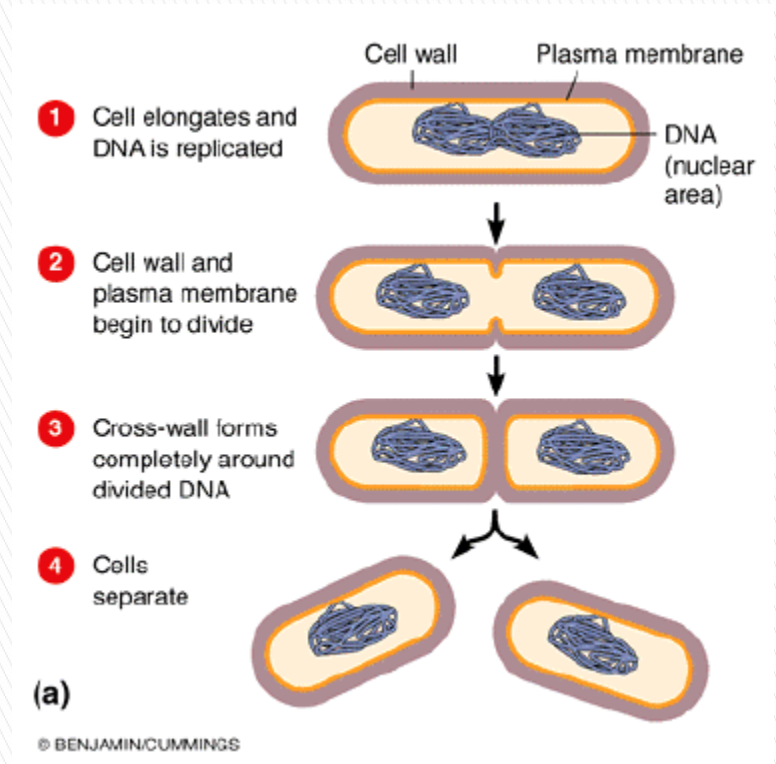
- ▶ Pendinginan (penyimpanan suhu kulkas)
  - ▶ Pemanasan (susu UHT, susu Sterilisasi)
  - ▶ Pengasaman/fermentasi (yoghurt, susu asam, yakult, kefir, keju)
  - ▶ Pengeringan (susu bubuk)
  - ▶ Pemanisan (susu kental manis)
- 

# Empat (4) Phase Pertumbuhan Bakteri

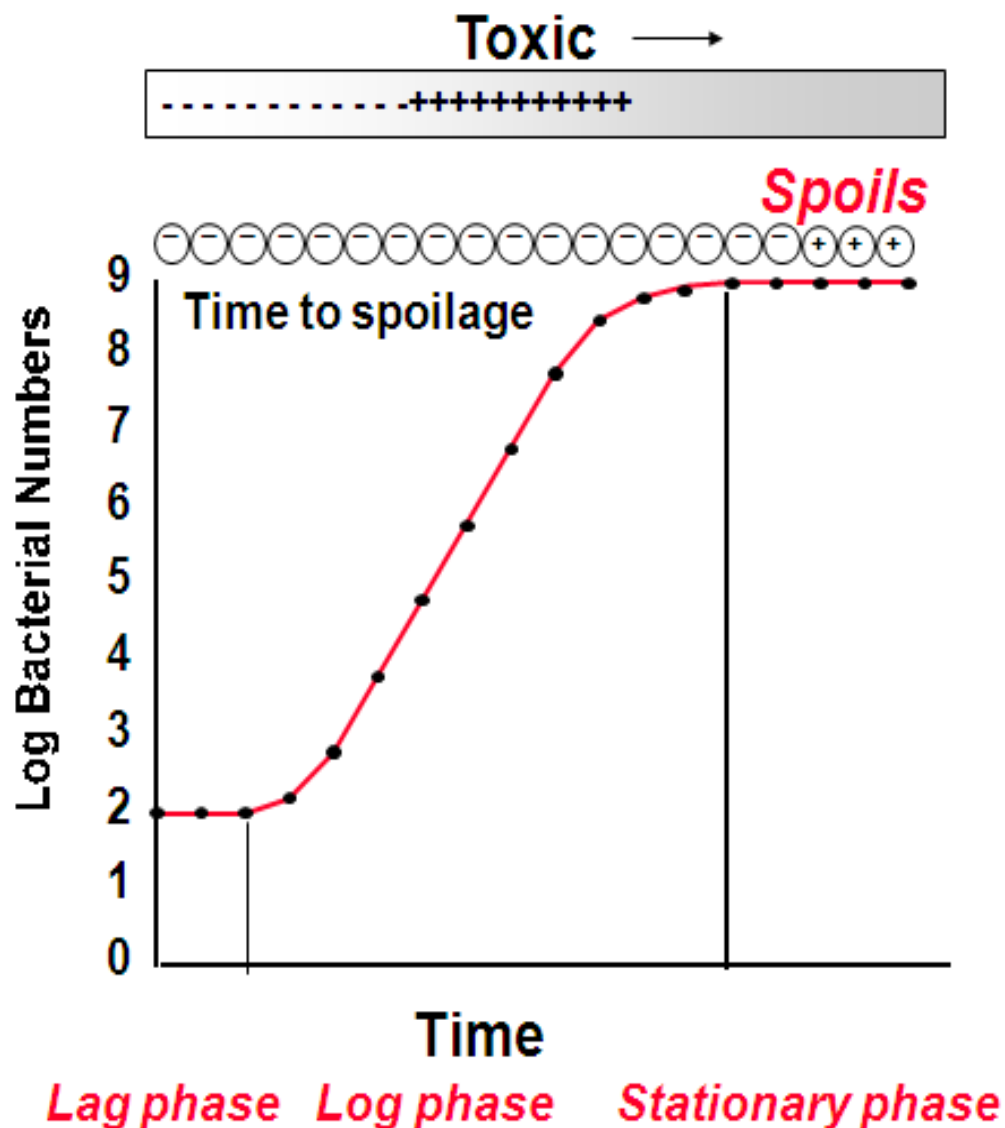


# Pertumbuhan Bakteri

- ▶ Lebih mengacu pada Jumlah Sel bukan Ukuran Sel
- ▶ Bakteri tumbuh dan membelah dengan *binary fission* (pembelahan menjadi dua bagian) dan merupakan proses yang simpel



# Bacterial growth curve



# Prevention of foodborne disease

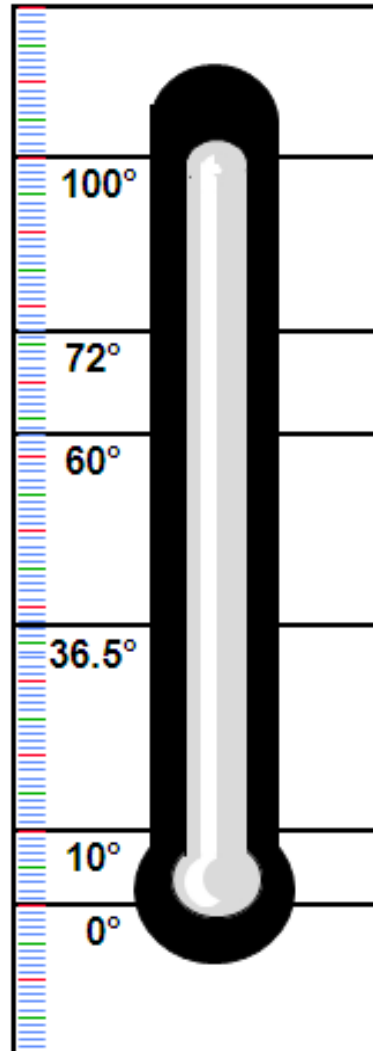
Boiling point

Pasteurizing temperature

Body temperature

Fridge

Freezer

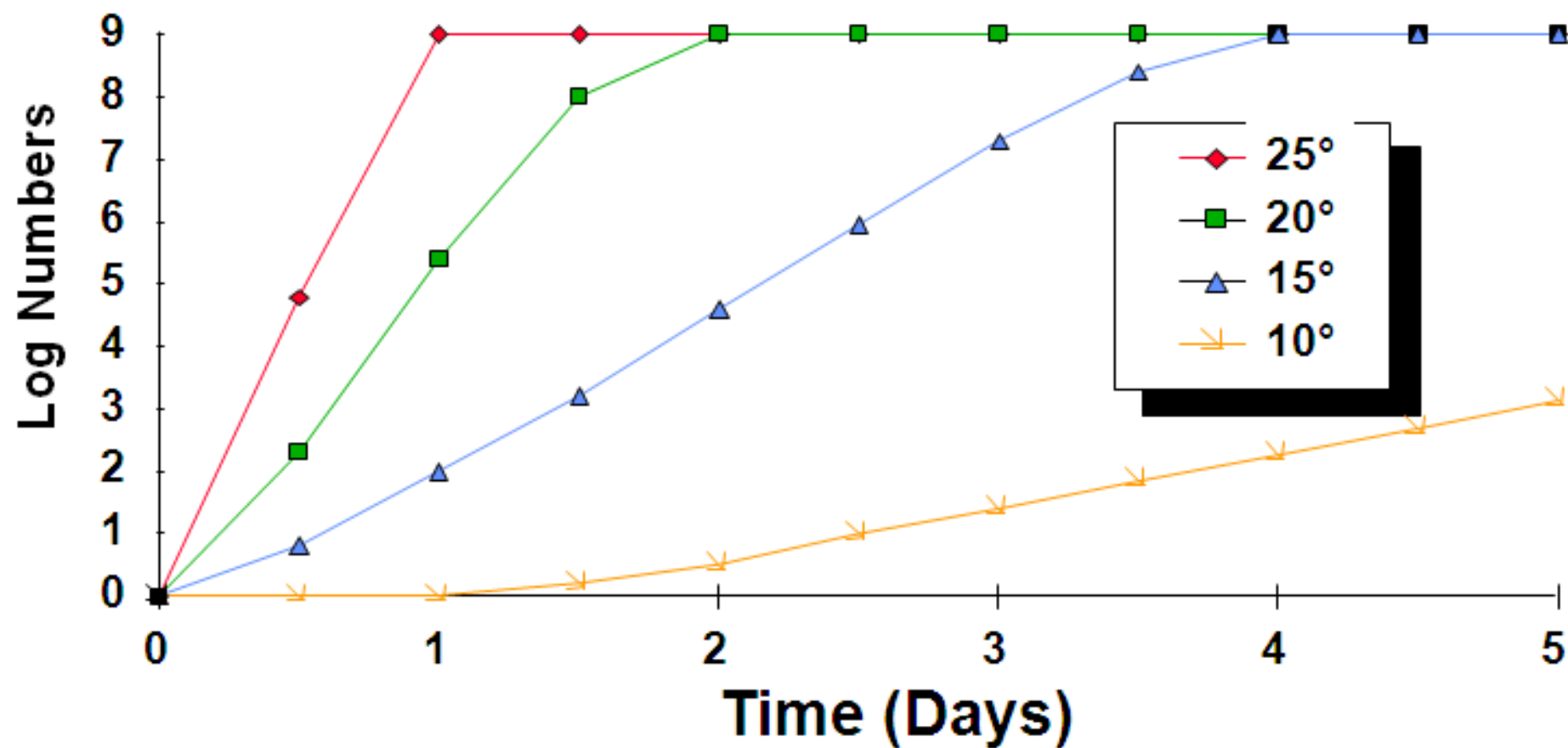


SAFETY

DANGER

SAFETY

# Growth of *S. typhimurium* at different temperatures

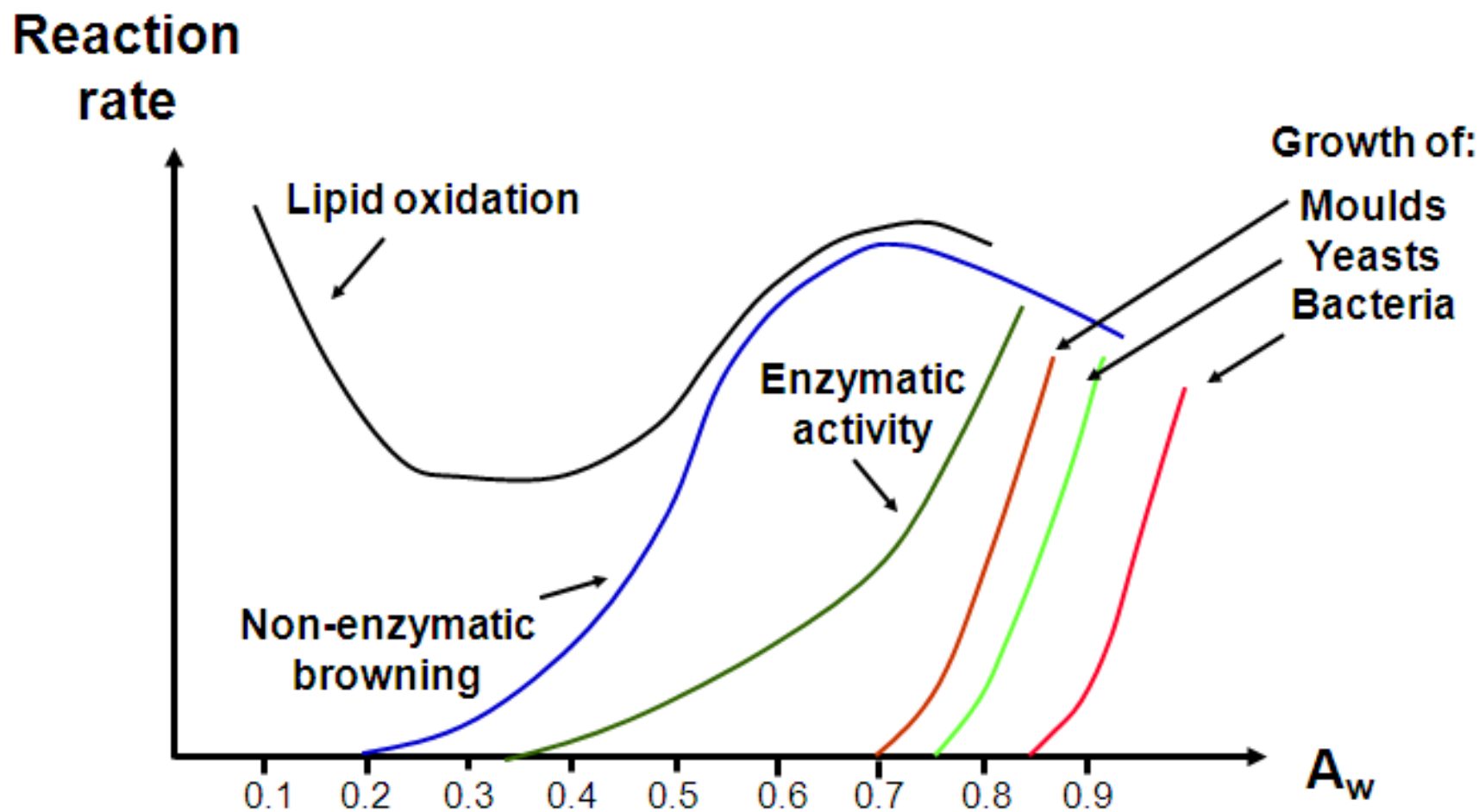




# Pasteurization schemes

- ▶ **Low temperature:**
  - ▶ 63° C for 30 min
- ▶ **High temperature:**
  - ▶ 72° C for 15 sec
- ▶ **Ultra-high temperature:**
  - ▶ 135° C for 1 sec

# Water activity



# Minimum levels of $a_w$ permitting growth ( at near optimum temperatures )

<b>Moulds</b>	<i>Aspergillus chevalieri</i>	0.71
	<i>Aspergillus ochraceus</i>	0.78
	<i>Aspergillus flavus</i>	0.80
	<i>Penicillium verrucosum</i>	0.79
	<i>Fusarium moniliforme</i>	0.87
<b>Yeasts</b>	<i>Saccharomyces rouxii</i>	0.62
	<i>Saccharomyces cerevisiae</i>	0.90
<b>Bacteria</b>	<i>Bacillus cereus</i>	0.92
	<i>Clostridium botulinum</i> (proteolytic)	0.93
	<i>Clostridium botulinum</i> (non-proteolytic)	0.97
	<i>Escherichia coli</i>	0.93
	<i>Salmonella</i>	0.95
	<i>Staphylococcus aureus</i>	0.83

# Water activity

*$a_w$  can be reduced by :*

- ◆ Removing water (drying)
- ◆ Decreasing availability of water by crystallization (freezing)
- ◆ Decreasing availability by binding water with water binding agents e.g. salt, sugar

## Concentration of NaCl and glucose at various $a_w$ values (at 25°C)

$a_w$	% W / W NaCl	% W / W Glucose
1.00	0.00	0.00
0.99	1.74	8.90
0.98	3.43	15.74
0.96	6.57	28.51
0.94	9.38	37.83
0.92	11.90	43.72
0.90	14.18	48.54
0.88	16.28	53.05
0.86	18.18	58.45

# Pemanasan dan penambahan Gula

- ▶ **Evaporated Milk**  
Proses pemanasan cukup membantu mematikan mikrobia perusak / patogen pangan
- ▶ **Sweetened Condensed Milk**  
Proses penambahan gula (sukrosa) meningkatkan tekanan osmotik sehingga menghambat mikrobia tumbuh





**pH**

## **Acidification**

- *addition of vinegar*

## **Fermentation**

- *organic acid*
- *competitive exclusion*
- *antimicrobial agents*